## **AMENDMENTS TO THE CLAIMS:**

 (CURRENTLY AMENDED) A method for facilitating modification of a hardware state of a fixture system, comprising:

selecting triggering a macro of one or more compiled macros in response to one or more stimuli, wherein:

said one or more <u>compiled</u> macros are created using a highlevel programming macro language;

compiling one or more macros into a format recognizable by an interpreter residing within a fixturing device;

transferring the one or more compiled macros to a firmware residing within the fixturing device; and

the firmware running the triggered macro and executing one or more commands contained therein in response thereto.

- (CURRENTLY AMENDED) The method of claim 1, wherein each of the one or more commands are interpreted sequentially.
- 3. (CURRENTLY AMENDED) The method of claim 1, wherein the high level macro programming language may be determined by the fixturing system.[[.]]

4. (ORIGINAL) The method of claim 1, wherein the one or more macros are

compiled external to the fixturing device.

5. (ORIGINAL) The method of claim 1, wherein prior to the firmware

interpreting the triggered macro, a triggered macro byte code is transferred

to a local memory of the fixturing device.

6. (ORIGINAL) The method of claim 1, wherein the macro is triggered by one or

more internal events corresponding to one or more hardware states of the

fixturing device.

7. (ORIGINAL) The method of claim 6, wherein the one or more internal events

are stored in a nonvolatile memory of the fixturing device.

8. (ORIGINAL) The method of claim 1, wherein the macro is triggered by one or

more external commands transmitted by a control software module.

9. (ORIGINAL) The method of claim 8, wherein the control software module is a

compiler for the one or more macros.

10. (ORIGINAL) The method of claim 1, wherein the one or more macros are

compiled into byte code.

11. (ORIGINAL) The method of claim 10, wherein the byte code is downloaded

into a nonvolatile memory of the fixturing device.

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12. (ORIGINAL) The method of claim 11, wherein one of a revision code is downloaded with the byte code, said revision code operable to determine a

version of one or more macros currently loaded within the fixturing device.

13. (ORIGINAL) The method of claim 12, wherein during a system initialization,

further comprising:

a control software comparing a first macro revision with a second

macro revision determined by a default macro file; and

if the first macro revision and the second macro revision are not

equivalent, the control software compiling and downloading the one or

more macros from a file.

14. (CURRENTLY AMENDED) A structure that facilitates a modification of a

hardware state of a fixturing device, further comprising:

a supervising automation software module, coupled to a control

software module of a computer program product, said automation

software module operable to initiate operation of the structure; and

a fixturing device, coupled to the control software module, said fixturing

device further comprising:

a firmware module, said firmware module operable to receive

one or more stimuli, preferably corresponding to one or more

hardware state changes of said fixturing device;

Application No. 10/001,319 Attorney Docket No. 10010587-1 one or more local memory modules, coupled to the firmware

module, said local memory modules operable to contain one or

more compiled macros and the one or more stimuli preferably

corresponding to the one or more hardware states; and

the one or more compiled macros, in response to the firmware

module receiving the one or more stimuli, causing the one or

more hardware states of the fixturing device to be changed.

15. (ORIGINAL) The structure of claim 14, wherein the one or more stimuli are

events receivable by the firmware module.

16. (ORIGINAL) The structure of claim 14, wherein the one or more stimuli are

commands receivable by the firmware module.

17. (ORIGINAL) The structure of claim 14, wherein the control software module

is coupled to the fixturing device via an electronic transmission cable.

18. (ORIGINAL) The structure of claim 14, wherein one or more of the one or

more local memory modules are nonvolatile.

19. (CURRENTLY AMENDED) The structure of claim 14, wherein the firmware

module is operable to change the one or more hardware states in response

to the one or more stimuli.

20. (ORIGINAL) The structure of claim 14, wherein the one or more compiled

macros were previously compiled using the control software module.

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- 21. (CURRENTLY AMENDED) The structure of claim 14, wherein the one or more compiled macros are operable to be interpreted during an operational mode of <u>the</u> fixturing device.
- 22. (ORIGINAL) The structure of claim 14, wherein the control software module sends one or more commands, receivable by the firmware.
- 23. (CURRENTLY AMENDED) The structure of claim 22, wherein the firmware module, upon receiving the one or more commands, executes one or more of the one or more compiled macros contained within the one or more local memory modules.